



Transforming
spaces, elevating
experiences

Cera Collection



Cera

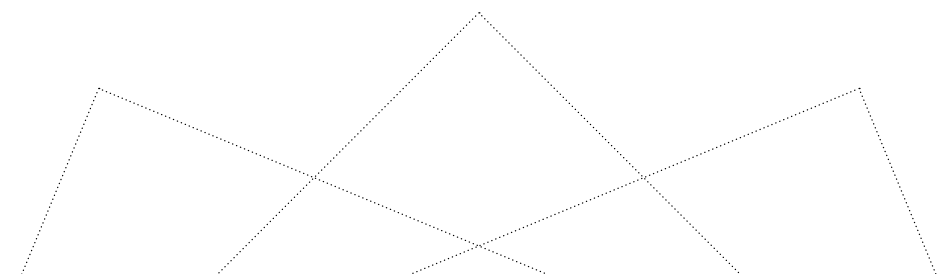
Unexpected softness

 9 mm	 8,5 mm
120×120/48"×48" R Cerasilk	6×24/2 ^{3/8"} ×9 ^{7/16"}
120×120/48"×48" R Matt-Pro	
60×120/24"×48" R Cerasilk	
60×120/24"×48" R Matt-Pro	



As in a synaesthesia, the surface comes alive and becomes a multi-sensory narrative, arising from an evocative connection with organic matter. Archaic gestures are transformed and evolved through contemporary interpretations, suggesting endless possibilities for everyday environments. The transformation process is thus sublimated into a totally innovative proposal that generates new emotions and traces a timeless dimension.

A multi-sensory tale







Close-up of the Cera collection with elements recalling the details of a waxed surface.

A surface with strong depth that conveys a total feeling of lightness.



Small cracks, cavities and traces dance faintly on a plain tile that alternates between light and dark areas.



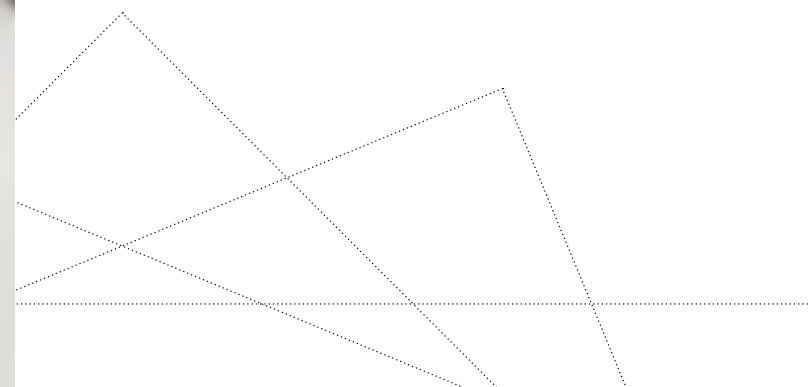
Rich details and delicate nuances give movement and naturalness.





An unexpected collection, never static to the eye but perfectly smooth to the touch, conveying a complete feeling of lightness and naturalness. We recreated the plasticity of wax by elaborating a deep surface, where small cracks, cavities and traces – derived from casting and following hardening – seem to dance lightly on a background that alternates light and dark areas. The overall effect tends to be homogeneous; as you approach it reveals the richness of the details and nuances, giving the material distinctiveness and movement.

An unexpected surface

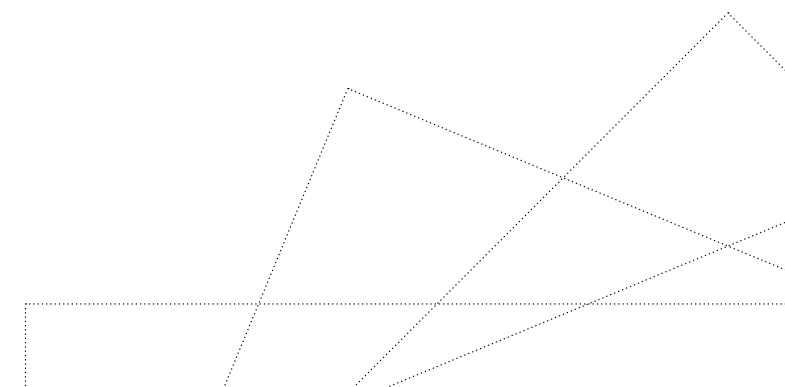




Incenso 120×120/48"×48" R Cerasilk

There are three original dusty shades, which create a complete colour spectrum through their metaphorical names: Luce – light – is a luminous white, expressing feelings of purity; Fumo – smoke – is a refined grey, enhancing the depth of the graphic pattern; Incenso – Incense – is a warm shade, characterised by a strong personality. There are also three size: the 60×120 cm is flanked by the 120×120 cm, a contemporary size ideal for emphasising the material's aesthetic qualities; these are joined by the new 6×24 cm wall tile size.

Three original shades





How Cera came to
be: the story behind it



Like alchemists, we manipulated the material and transformed its essence into an original work: wax, a familiar yet ancestral substance, thus acquires an innovative character through this experimental interpretation. We made a unique and precious product that creates an all-round experiential feeling, through an almost magical process.





1



2



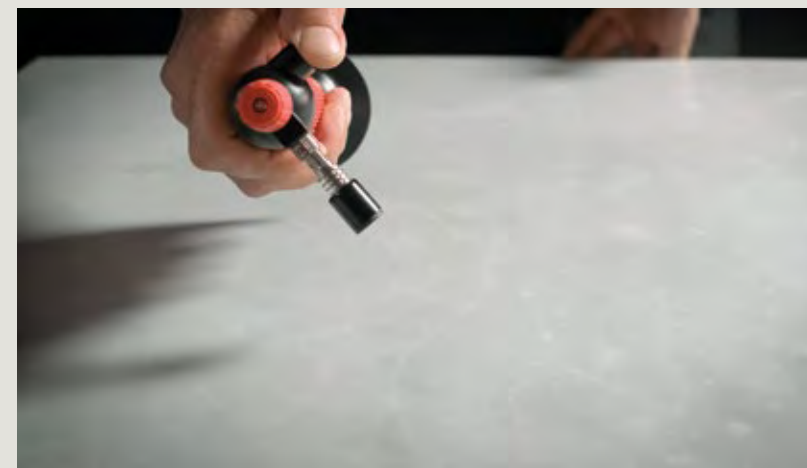
3



4



5



6

We treated wax flakes with multiple casting experiments (1,2) inside our laboratory. The liquid, incandescent wax (3) was then immediately cooled through various techniques (4): this thermal shock (5) led to a series of breaks and cracks resulting into subsequent solidifications at different times and in different ways, producing uneven marks and shades. In order to control the phases more effectively, we then intervened punctually on certain areas of the surface (6) to achieve the desired effect; the results of these many tests were distilled into a graphic pattern that conveys a sense of depth while maintaining total naturalness. We have thus obtained a fluid material, very well balanced within the piece, with a soft, velvety visual characteristic reinforced by the Cerasilk special finish. Scaglie is also the result of a completely artisanal approach: solid wax fragments have been added to the freshly poured wax, sinking into the liquid material and stopping at different levels, resulting in sharper or more blurred effects. This variation creates a fascinating interplay of perceptions that interacts with the blurred background, generating a graphic ensemble that is always unique and new.

Inside our laboratory, the Tile Developers and the Tile Designers are constantly working together to overcome the limits of porcelain stoneware production, trying to be not only experimenters but also innovators, to come up with proposals that have truly unprecedented content. This surprising collection starts with the exploration of the potential of a never-before-investigated element, tells of the creative capacity of Refin and testifies to its ongoing commitment to pure research.



The Scaglie graphic, available in sizes 60x120 and 120x120 and in both Cerasilk and Matt-Pro finishes, is perfect for both flooring and wall covering. Small fragments of wax in shades of Fumo, Incenso, or in the Multicolore variant spread across the Luce background, giving the product renewed three-dimensionality and a delicately rhythmic image.

The dynamism of the Scaglie graphic



Scaglie Incenso 120×120/48"×48" R Matt-Pro — 60×120/24"×48" R Cerasilk



Highlights

Scaglie Incenso 120×120/48"×48" R Cerasilk



Fumo 120×120/48"×48" R Cerasilk

Highlights

Through constant experimentation, we have developed a special finish especially for this collection: Cerasilk offers a particularly soft and silky hand that conveys the fluidity of the wax also to the touch, enhancing the textural effect. The matt and at the same time slightly reflective surface allows for an unprecedented, elegant and refined perceptive result.

The innovative Cerasilk finish

Fumo 120×120/48"×48" R Matt-Pro

Highlights

Luce, Fumo and Incenso are also available in the advanced Matt-Pro finish, which combines aesthetic appeal and technological innovation: the renewed surface conveys a feeling of comfort and guarantees high slip resistance. The combination of beauty and functionality is also renewed through ease of cleaning.

The evolved Matt-Pro finish

Luce 120×120/48"×48" R Matt-Pro — 60×120/24"×48" R Matt-Pro — Wax Luce 6×24/23 3/8"×9 7/16"

Brick

Highlights

The new 6×24 cm size lends itself to multiple cladding solutions to enrich rooms with a dynamic and unconventional style.

A contemporary size





Fumo 120×120/48"×48" R Cerasilk — Wax Fumo 6×24/2^{3/8}"×9^{7/16}" — 60×120/24"×48" R Cerasilk



Wax Fumo 6×24/2^{3/8}"×9^{7/16}"

Luce 60×120/24"×48" R Cerasilk





Scaglie Fumo 120×120/48"×48" R Cerasilk — 60×120/24"×48" R Cerasilk
River Graphite 120×120/48"×48" R



Scaglie Multicolor 120×120/48"×48" R Cerasilk



V3
Moderate



Luce
120×120/48"×48" R Cerasilk
120×120/48"×48" R Matt-Pro
60×120/24"×48" R Cerasilk
60×120/24"×48" R Matt-Pro
RA31
RD53
RA34
RD56

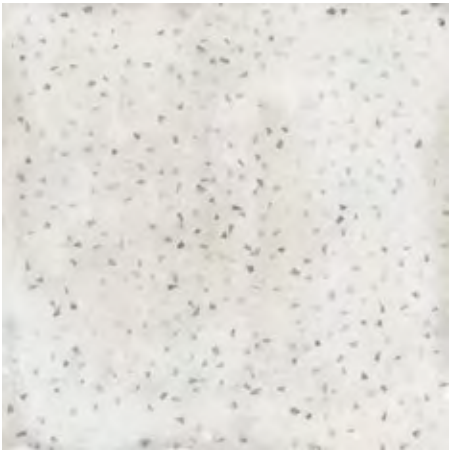


Fumo
120×120/48"×48" R Cerasilk
120×120/48"×48" R Matt-Pro
60×120/24"×48" R Cerasilk
60×120/24"×48" R Matt-Pro
RA29
RD51
RA32
RD54



Incenso
120×120/48"×48" R Cerasilk
120×120/48"×48" R Matt-Pro
60×120/24"×48" R Cerasilk
60×120/24"×48" R Matt-Pro
RA30
RD52
RA33
RD55

V3
Moderate



Scaglie
Fumo
Luce + Fumo
120×120/48"×48" R Cerasilk
120×120/48"×48" R Matt-Pro
60×120/24"×48" R Cerasilk
60×120/24"×48" R Matt-Pro
RG00
RG03
RF40
RG06



Scaglie
Incenso
Luce + Incenso
120×120/48"×48" R Cerasilk
120×120/48"×48" R Matt-Pro
60×120/24"×48" R Cerasilk
60×120/24"×48" R Matt-Pro
RG01
RG04
RF41
RG07



Scaglie
Multicolor
Luce + Multicolor
120×120/48"×48" R Cerasilk
120×120/48"×48" R Matt-Pro
60×120/24"×48" R Cerasilk
60×120/24"×48" R Matt-Pro
RG02
RG05
RF42
RG08

Rivestimenti/Wall coverings/Revêtements/
Wandfliesen/Wandtegels/Revestimiento



Wax Luce
6×24/2^{3/8}"×9^{7/16}"
RC65



Wax Fumo
6×24/2^{3/8}"×9^{7/16}"
RC63



Wax Incenso
6×24/2^{3/8}"×9^{7/16}"
RC64

The complete range

Features

Colori
Colours
Couleurs
Farben
Kleuren
Colores



V3
Moderate

Formati
Sizes
Formats
Formate
Formaten
Formatos

Tiles
✚ 9 mm

120×120/48"×48" R
Cerasilk
Matt-Pro



60×120/24"×48" R
Cerasilk
Matt-Pro



Wall
coverings
✚ 8,5 mm

Wax 6×24/2^{3/8}"×9^{7/16}"



Tiles
✚ 9 mm

Scaglie

Multicolor Luce + Multicolor



120×120/48"×48" R
Cerasilk
Matt-Pro



60×120/24"×48" R
Cerasilk
Matt-Pro



Fumo



Fumo Luce + Fumo



Incenso



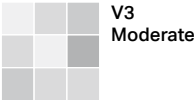
Incenso Luce + Incenso



Packing

	pcs × box	m² / m × box	kg × box	box × pallet	m² × pallet	kg × pallet
120×120/48"×48"	2	2,8800	59,00	20	57,60	1180,00
60×120/24"×48"	2	1,4400	29,50	35	50,40	1032,50
6×24/2 ^{3/8"} ×9 ^{7/16"}	48	0,6912	12,44	75	51,84	933,00

Colour shading



The moderate chro-matic variation and the veining of the product is an intrinsic feature to re-create the random-ness and richness of the colour shading of natural stones to which the collection is inspired. For these reasons, we recommend installing the product choosing tiles from different boxes in order to guarantee a variable and natural random effect of the finished surface. Due to these intrinsic features of the product, the col-ours represented in this catalogue must only be considered an example of the many possible colour shades.

Certified quality

Ceramiche Refin SpA is ISO 9001 certified. The entire production process is subject to strict controls for guaranteed high-quality materials.

Ceramiche Refin reserves the right to change the products presented in this catalogue at any time.

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The information contained in this catalogue is correct to the best of our knowledge, but is not to be construed as legally binding. We reserve the right to make change as and when production requirement under them necessary. Weight, colours and Size are subject to the usual variation expected in fi red ceramic products. Colours shown are as close to the real colour as the limitation of the printing process will allow. While being the result of carefully effected studies and tests, these suggestions and instructions should be considered purely indicative. The technical characteristics given in this catalogue cancel and replace all previous characteristics in the general catalogue and in the range catalogues.

Features

CERASILK

		
UNI EN ISO 10545/14	B.C.R.A. Rep. CEC/B1	ANSI A137.1-2012 (BOT3000)
Conforme / Compliant	Non conforme / Failed	Non conforme / Failed

MATT-PRO

					
UNI EN ISO 10545-14	DIN EN 16165:2023 Annex B (previously DIN 51130)	DIN EN 16165:2023 Annex B (previously DIN 51130)	BS EN 16165:2021 Annex C (previously BS 7976-2:2002)	B.C.R.A. Rep. CEC/B1	ANSI A326.3 (BOT 3000) Test Method
Classe 5 / Class 5	R10	A+B	PTV ₉₆ ≥ 36 Wet	Conforme / Compliant	wet DCOF ≥ 0.50

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Legenda/Legend/Légende/Legende/Leyenda
Gres Fine Porcellanato – EN 14411 ISO 13006 Gruppo Bla Annex G

		Regulation	Required standards		Refin Value	
	Dimensioni/Sizes/Dimensions/ Abmessungen/Afmetingen/ Dimensiones	UNI EN ISO 10545/2		Non rettificato Not rectified	Rettificato* Rectified*	
			Lunghezza e larghezza/Length and width/Longueur et largeur/Länge und Breite/Lengte en breedte/ Longitud y anchura	± 0,6 % max 2 mm	± 0,3 % max 1mm	Conforme Compliant
			Spessore/Thickness/Epaisseur/ Stärke/Dikte/Grosor	± 5 % max 0,5 mm	± 5 % max 0,5mm	Conforme Compliant
			Rettilinearità spigoli/Linearity/ Rectitude des arêtes/ Kantengeradheit/Rechtheid kanten/ Rectitud de los lados	± 0,5 % max 1,5mm	± 0,3 % max 0,8mm	Conforme Compliant
			• Ortogonalità/Wedging/ Orthogonalité/Rechtwinkligkeit/ Haaksheid hoeken/Ortogonalidad	± 0,5 % max 2mm	± 0,3 % max 1,5mm	Conforme Compliant
			Planarità/Warpage/Planéité/ Ebenflächigkeit/ Vlakheid/Planitud	± 0,5 % max 2mm	± 0,4 % max 1,8mm	Conforme Compliant
* According to ISO 13006.						
	Assorbimento acqua / Water absorption / Absorption d'eau / Wasseraufnahme / Waterabsorptie / Absorción de agua	UNI EN ISO 10545/3	≤ 0,5 %		≤ 0,2%	
	Resistenza alla flessione / Flexual Strenght/Résistance à la flexion / Biegefestigkeit / Buigvastheid / Resistencia a la flexión	UNI EN ISO 10545/4	≥ 35 N/mm²		Conforme Compliant	
			S ≥ 1300 N (thickness ≥ 7,5 mm)		Conforme Compliant	
	Coefficiente di restituzione (COR) / Coefficient of restitution (COR) / Coefficient de restitution (COR) / Schlagfestigkeit (COR) / Restitutiecoëfficiënt (COR) / Coeficiente de restitución (COR)	UNI EN ISO 10545/5	Valore consigliato ≥ 0,55/ Recommended value ≥ 0,55/ Valeur recommandée ≥ 0,55/ Empfohlener Wert ≥ 0,55/ Aanbevolen waarde ≥ 0,55/ Ralor recomendado ≥ 0,55		Conforme Compliant	
	Resistenza all'abrasione profonda / Deep abrasion resistance / Resistance à l'abrasion / Widerstand gegen Tiefenverschleiß / Weerstand tegen afschuren / Resistencia a la abrasión profunda	UNI EN ISO 10545/6	≤ 175 mm³ Solo per piastrelle non smaltate / Only for unglazed tiles		Conforme Compliant	
	Resistenza all'abrasione/ Abrasion resistance/ Résistance à l'abrasion/ Abriebbeständigkeit/ Weerstand tegen afschuring/ Resistencia a la abrasión	UNI EN ISO 10545/7	PEI Solo per piastrelle smaltate / Only for glazed tiles			
	Coefficiente di dilatazione termica lineare / Coefficient of thermal linear expansion / Coefficient de dilatation thermique linear / Linearer Wärmeausdehnungskoeffizient / Lineaire thermische uitzetting / Coeficiente de dilatación termica linear	UNI EN ISO 10545/8	Metodo di prova disponibile / Tests method available / Methode d'essai disponible / Verfügbares / rüfverfahren / Testmethode beschikbaar / Método de prueba disponible		≤ 7 · 10 ⁻⁴ ·C ⁻¹	
	Resistenza agli sbalzi termici / Thermal shock resistance / Resistance aux écarts de temperature / Temperaturwechselbeständigkeit / Temperatuurswisselingen / Resistencia al choque térmico	UNI EN ISO 10545/9	Nessun campione deve presentare difetti visibili / No sample must show visible defects / Aucun échantillon ne doit présenter des défauts visibles / Kein Exemplar darf sichtbare Schäden aufweisen / Geen enkel monster mag zichtbare gebreken vertonen / Ninguna muestra debe presentar defectos visibles		Conforme Compliant	
	Dilatazione all'umidità / Moisture expansion / Dilatation à l'humidité / Feuchtigkeitsausdehnung / Uitzetting door vocht / Dilatación por la humedad	UNI EN ISO 10545/10	Metodo di prova disponibile / Tests method available / Methode d'essai disponible / Verfügbares / Prüfverfahren / Testmethode beschikbaar / Método de prueba disponible		≤ 0,02 % (0,2 mm/m)	
	Resistenza al fuoco / Fire resistance / Résistance au feu / Brandverhalten / Brand weerstand / Resistencia al fuego	UNI EN ISO 13501-1	Dichiarare un valore / Declare a value Classe A1 oppure A _{1s} / Class A1 or A _{1s}		A1 _s	
	Resistenza al gelo / Frost resistance / Résistance au gel / Frostbeständigkeit / Vorstbestandheid / Resistencia a la helada	UNI EN ISO 10545/12	Resistenti/Resistant / Resistants / Widerstandsfähig / Weerbarstig / Resistentes		Conforme Compliant	

Legenda/Legend/Légende/Legende/Leyenda
Gres Fine Porcellanato – EN 14411 ISO 13006 Gruppo Bla Annex G

		Regulation	Required standards	Refin Value
	Resistenza all'attacco chimico / Chemical resistance / Resistance à l'attaque chimique / Beständigkei t gegen Chemikalien / Chemische bestandheid / Resistencia al ataque químico	UNI EN ISO 10545/13		
	Resistenza ai prodotti chimici di uso domestico ed agli additivi per piscina / Resistance to household chemicals and swimming pool salts	UNI EN ISO 10545/13	Classe minima B (GB per piastrelle smaltate) / Minimum class B (GB for glazed tiles)	A
	Resistenza a basse concentrazioni di acidi e alcali / Resistance to low concentrations of acids and alkalis	UNI EN ISO 10545/13	Classe minima B (UB per piastrelle non smaltate) / Minimum class B (UB for unglazed tiles)	
			Dichiarare una classe / Declare a class Metodo di prova disponibile / Tests method available	LA
	Resistenza alle macchie / Stain resistance / Insensibilité aux taches / Beständigkeit gegen Fleckenbildner / Substanzen / Weerstand tegen vlekken / Resistencia a las manchas	UNI EN ISO 10545/14	UGL Dichiarare un valore / UGL Declare a value	
			GL ≥ 3	Vedere interno See inside
	Cessione di piombo e cadmio/ Lead and cadmium discharge/ Perte de plomb et cadmium/ Abgabe von Blei und Cadmium/ Ontdaan van lood en cadmium/ Cesión de plomo y cadmio	UNI EN ISO 10545/15	Valore dichiarato / Declared value	Al limite di rilevamento / Than instrument limit
	Indicazione di resistenza allo scivolamento / Assessment of slip resistance / Indication de la résistance au glissement / Bestimmung der Trittsicherheit / Indicatie voor de slipvastheid / Indicación de resistencia al deslizamiento	DIN EN 16165:2023 Annex B (previolsly DIN 51130)	Dichiarare un valore (R) / Declare a value (R)	Vedere interno See inside
		DIN EN 16165:2023 Annex A (previolsly DIN 51097)	Dichiarare un valore (A+B+C) / Declare a value (A+B+C)	Vedere interno See inside
		BS EN 16165:2021 Annex C (previolsly BS 7976-2:2002)	Dichiarare un valore / Declare a value	Vedere interno See inside
	Coefficiente di attrito dinamico / Measurement of dynamic coefficient of friction / Mesure du coefficient de frottement dynamique / Messung des dynamischen Reibungskoeffizienten / Meting van de dynamische wrijvingscoëfficiënt / Coeficiente de rozamiento dinámico	B.C.R.A. Rep. CEC/81	Asciutto > 0,40 / Bagnato > 0,40	Vedere interno See inside
		DCOF ANSI A326.3 (BOT 3000) Test Method	Dichiarare un valore / Declare a value	Vedere interno See inside